



## Material - UNS J93380

**Standard Specification for Castings, Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts**

**Group - Ferrous Stainless Steel Alloys**

**Sub Group - UNS Austenitic-Ferritic (Duplex) Stainless Steel, for Pressure-Containing Parts**

**Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries**

**Grade Belongs to the Industry - Casting**

Chemical Composition			Heat Treatment	
Carbon	C %	0.030 max.	Solution Annealing	
Silicon	Si %	1.000 max.		
Manganese	Mn %	1.000 max.		
Phosphorus	P %	0.030 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	24.000 - 26.000		
Nickel	Ni %	6.500 - 8.500		
Molybdenum	Mo %	3.000 - 4.000		
Copper	Cu %	0.500 - 1.000		
Nitrogen	N %	0.200 - 0.300		
Tungsten	W %	0.500 - 1.000	Mechanical Properties	
Iron	Fe %	Balance	Tensile Strength in Mpa	690 min.
-	-	-	Yield Strength in Mpa	450 min.
-	-	-	Elongation in %	25 min.
-	-	-	Reduction of Area in %	-
-	-	-	Hardness in BHN	-
-	-	-	Impact in Joule	-

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
A995 6A	ASTM	USA	Casting
A890 6A	ASTM	USA	Casting
A240 S32205	ASTM	USA	Plate, Sheet and Strip
A276 S32205	ASTM	USA	Bar and Shape
A988 S32205	ASTM	USA	Casting
J92205	UNS	USA	Casting
Z3CNUD26.5M	AFNOR NF	France	Casting

**Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email [marketing@gravitycastindia.com](mailto:marketing@gravitycastindia.com)**

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